



### BREATHE

INHALE...

... EXHALE

On average we humans breathe around 20,000 times every day . . .

That's a lot of Oxygen in, and a lot of CO, out

Carpets Inter brings you **Breathe**, a modular carpet tile collection in two designs **Inhale** and **Exhale** that work together as instinctively as breathing...

Manufactured to ensure that we help the world to breathe a little easier every day...





## REFLECT ON LUXURIOUS UNDERFOOT COMFORT WITH NOISE CANCELLING SOUND ABSORPTION





SCENT IN 08





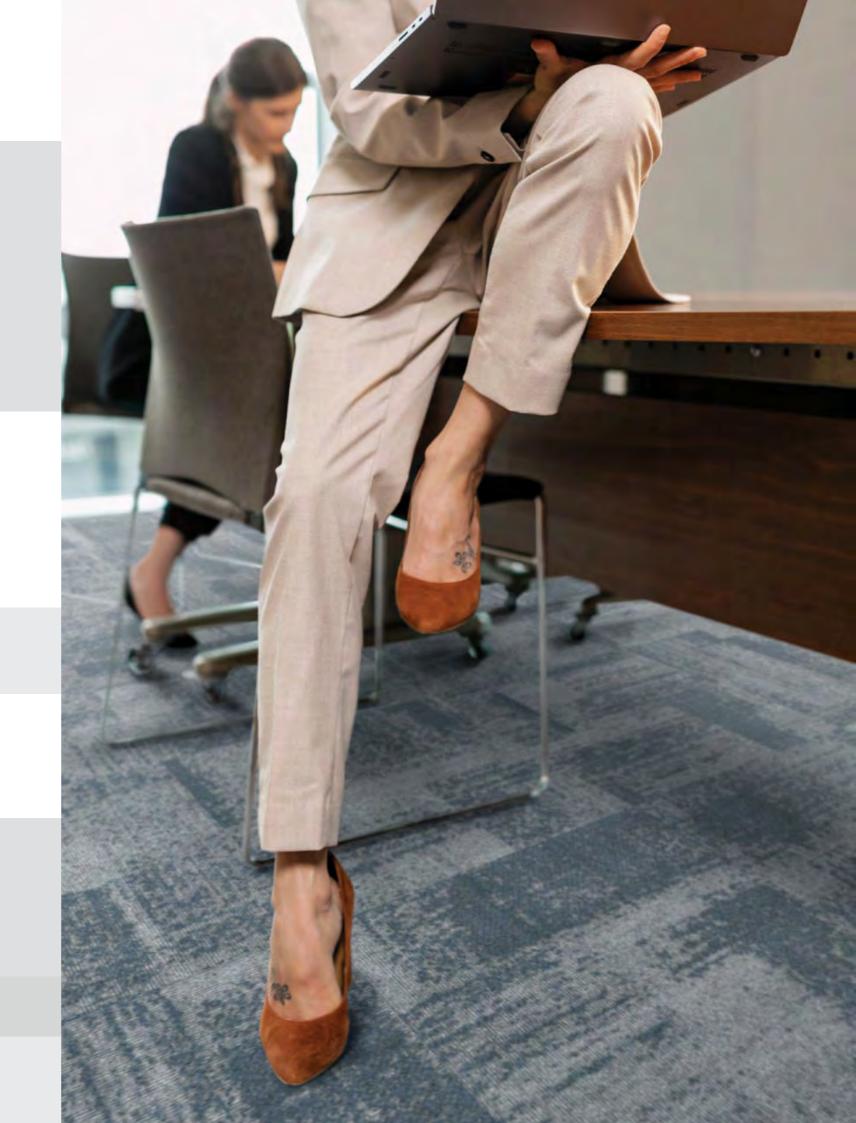


### INDOOR AIR QUALITY

CARPET IS INDEPENDENTLY
PROVEN TO PROVIDE CLEANER
AIR QUALITY WITHIN A ROOM
BY TRAPPING HARMFUL DUST
PARTICLES, AND PREVENTING
AIRBOURNE POLLUTANTS



OXYGEN IN 02

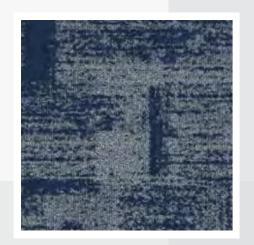




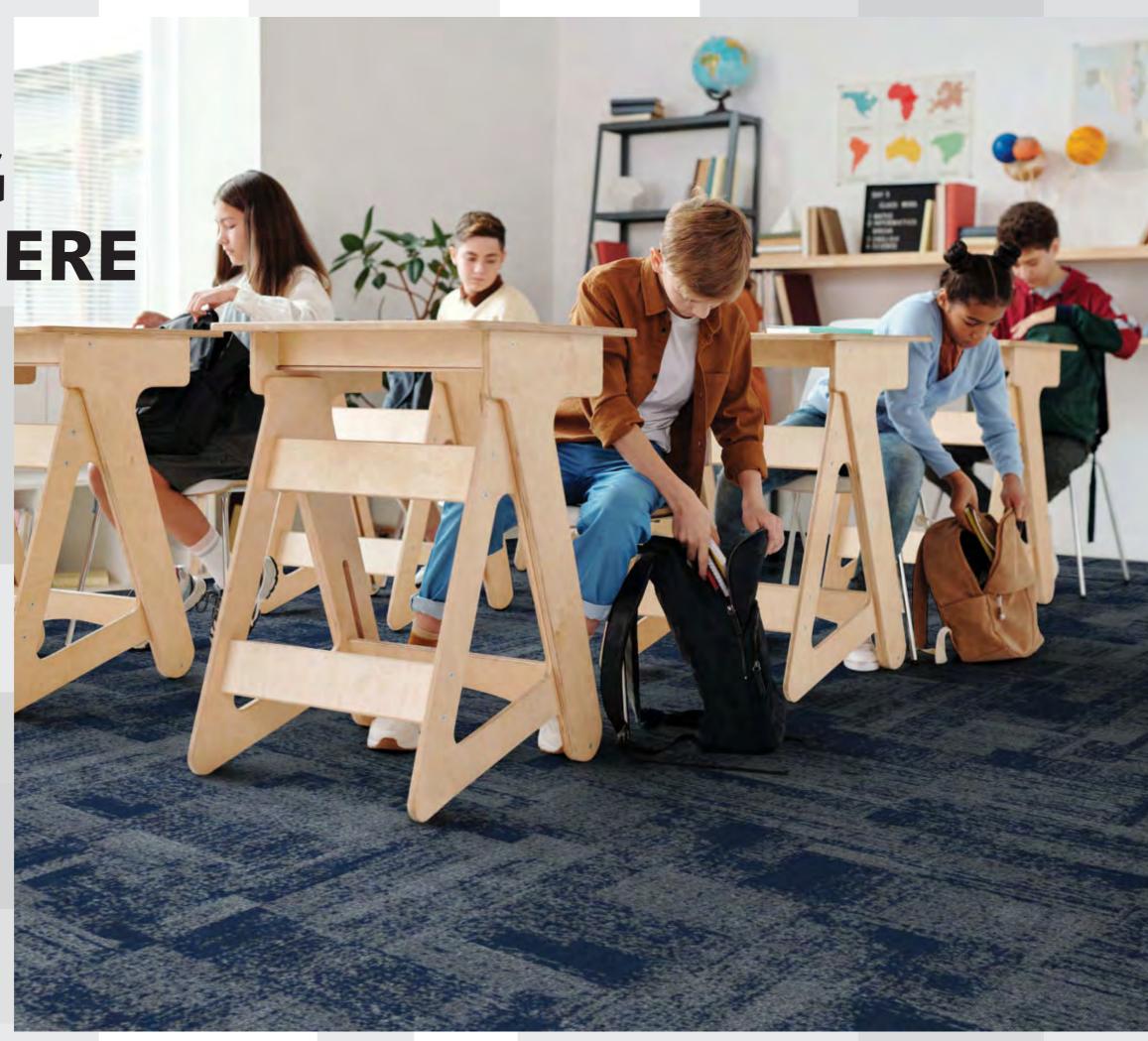


LEARNING ATMOSPHERE

CREATE A SAFE CLEAN ENVIRONMENT FOR EDUCATION



ATMOSPHERE IN 06











# BREEZE IN & OUT FOR COMFORT



**INCENSE** IN 07





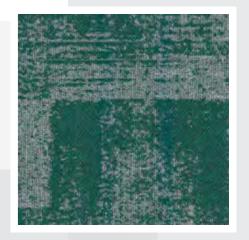
## SUSTAINABLE MINDS



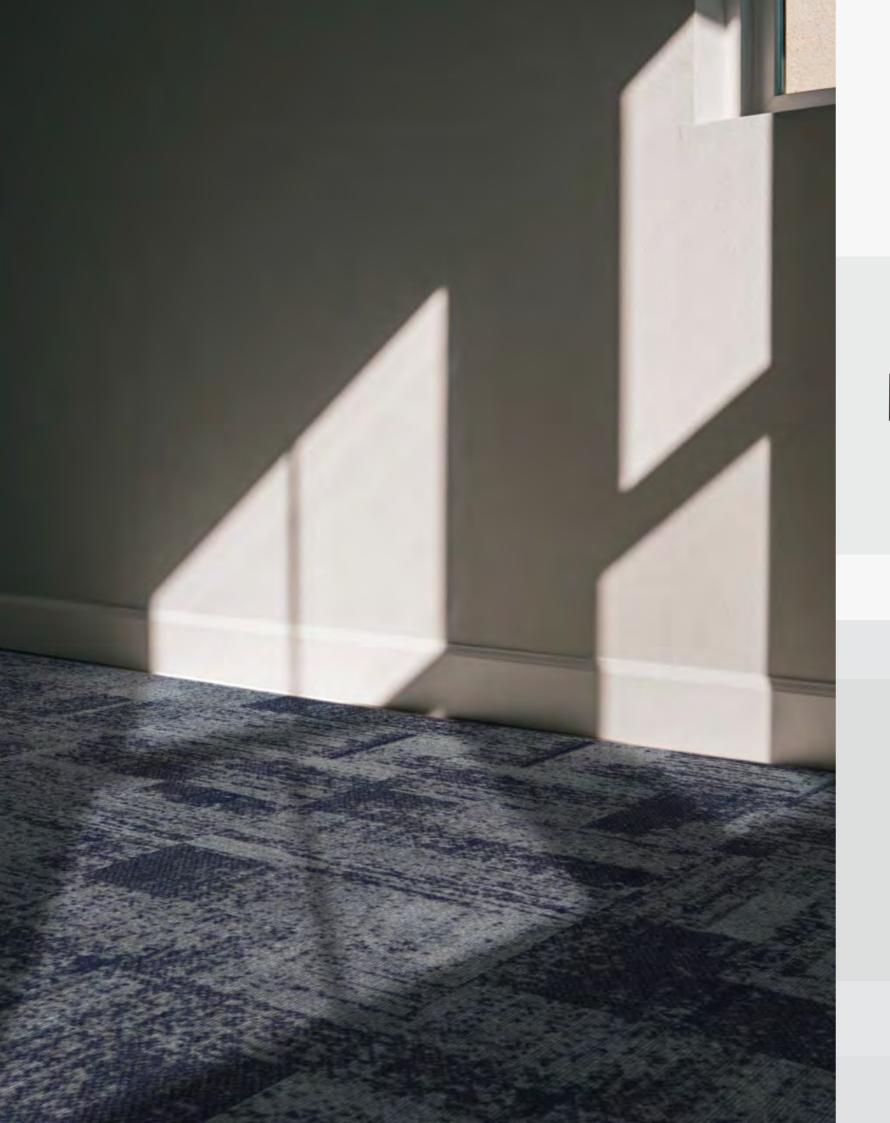


OXYGEN IN 02

**INCENSE** IN 07



FRAGRANCE IN 09



# THERMAL BARRIER REDUCES ENERGY USAGE



OZONE IN 04





"LIFE IS NOT MEASURED BY THE NUMBER OF BREATHS WE TAKE, BUT BY THE MOMENTS THAT TAKE OUR BREATH AWAY"

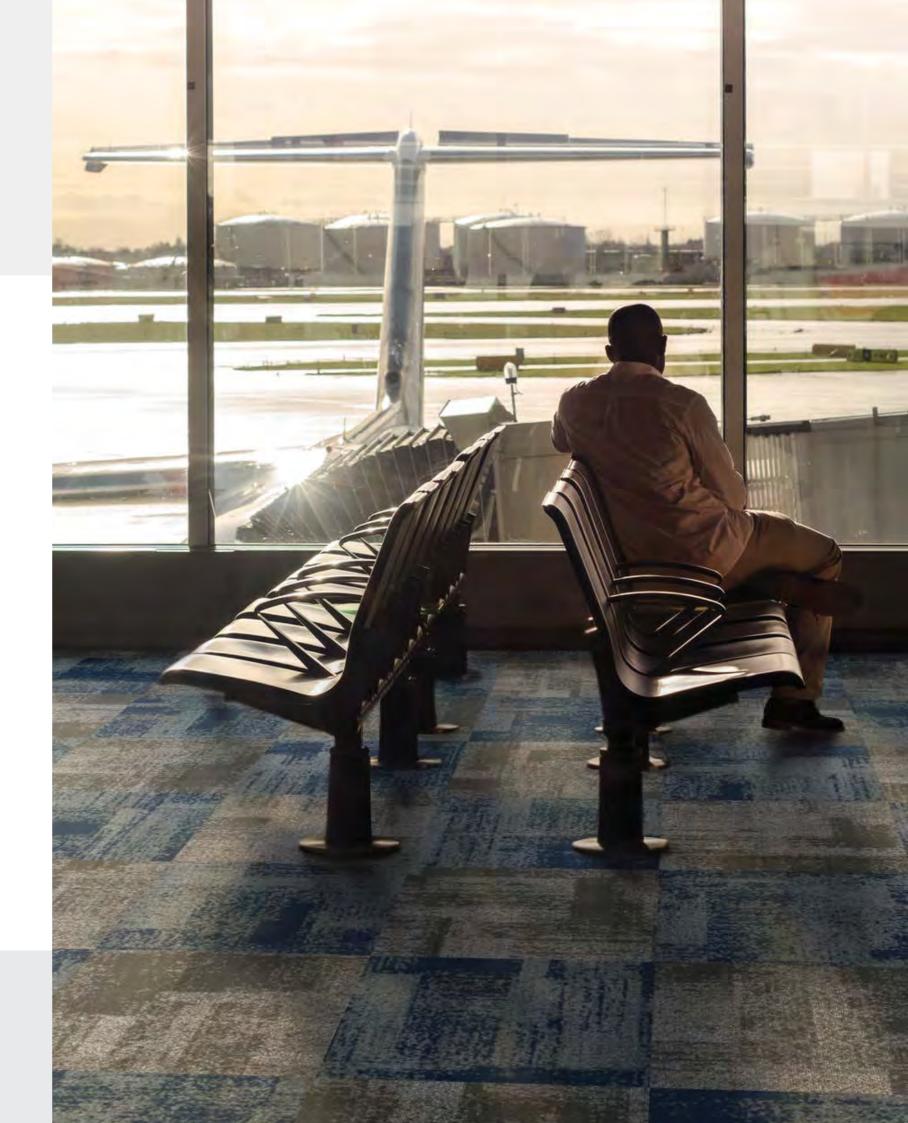
VICKI CORONA



PARTICLE IN 03



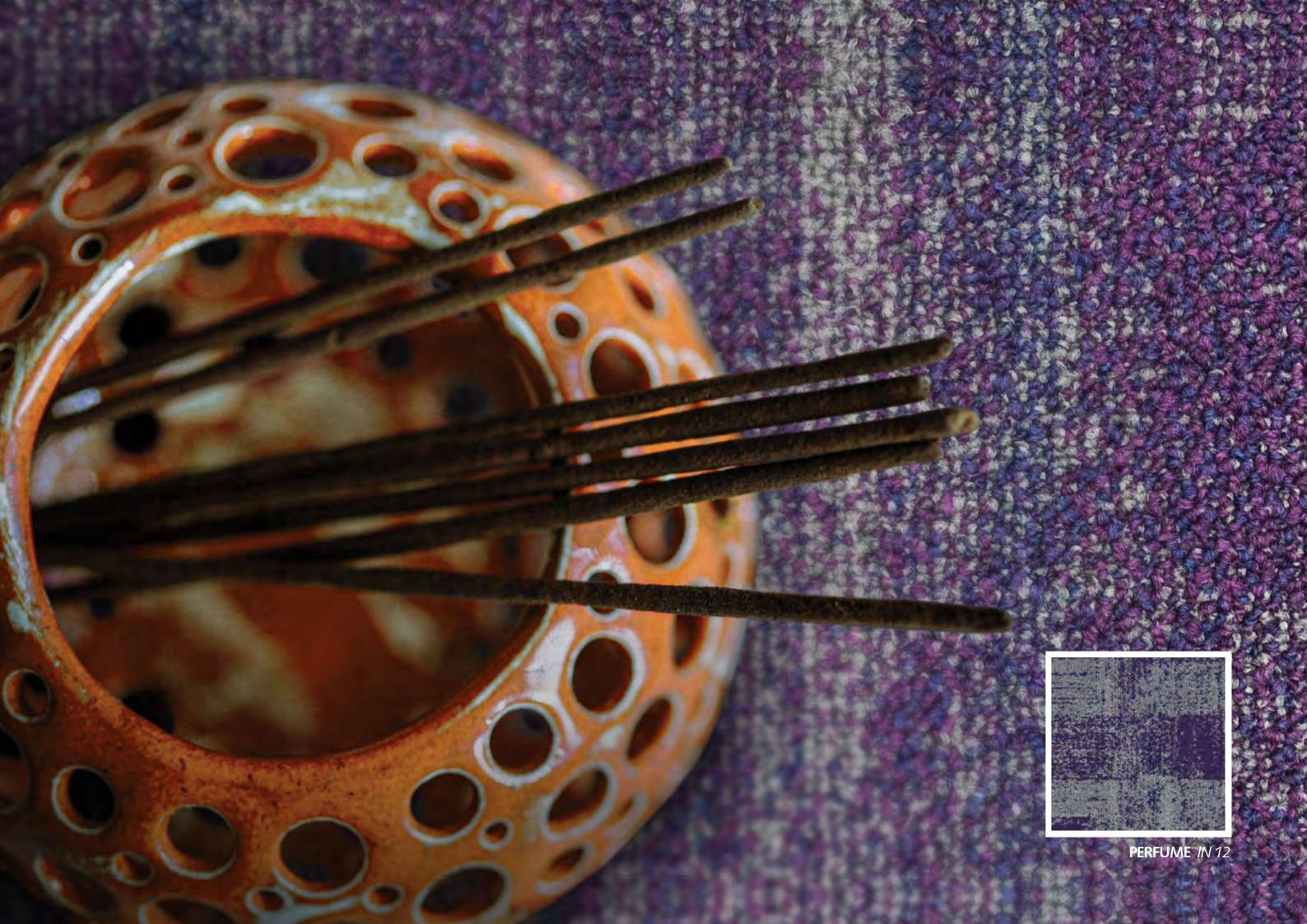
ATMOSPHERE IN 06















### CREATIVE ATMOSPHERE



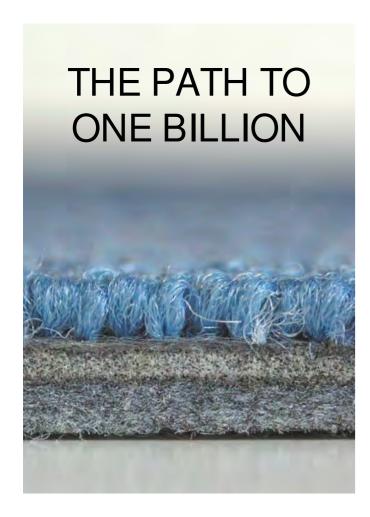
OXYGEN IN 02



**ATMOSPHERE** IN 06







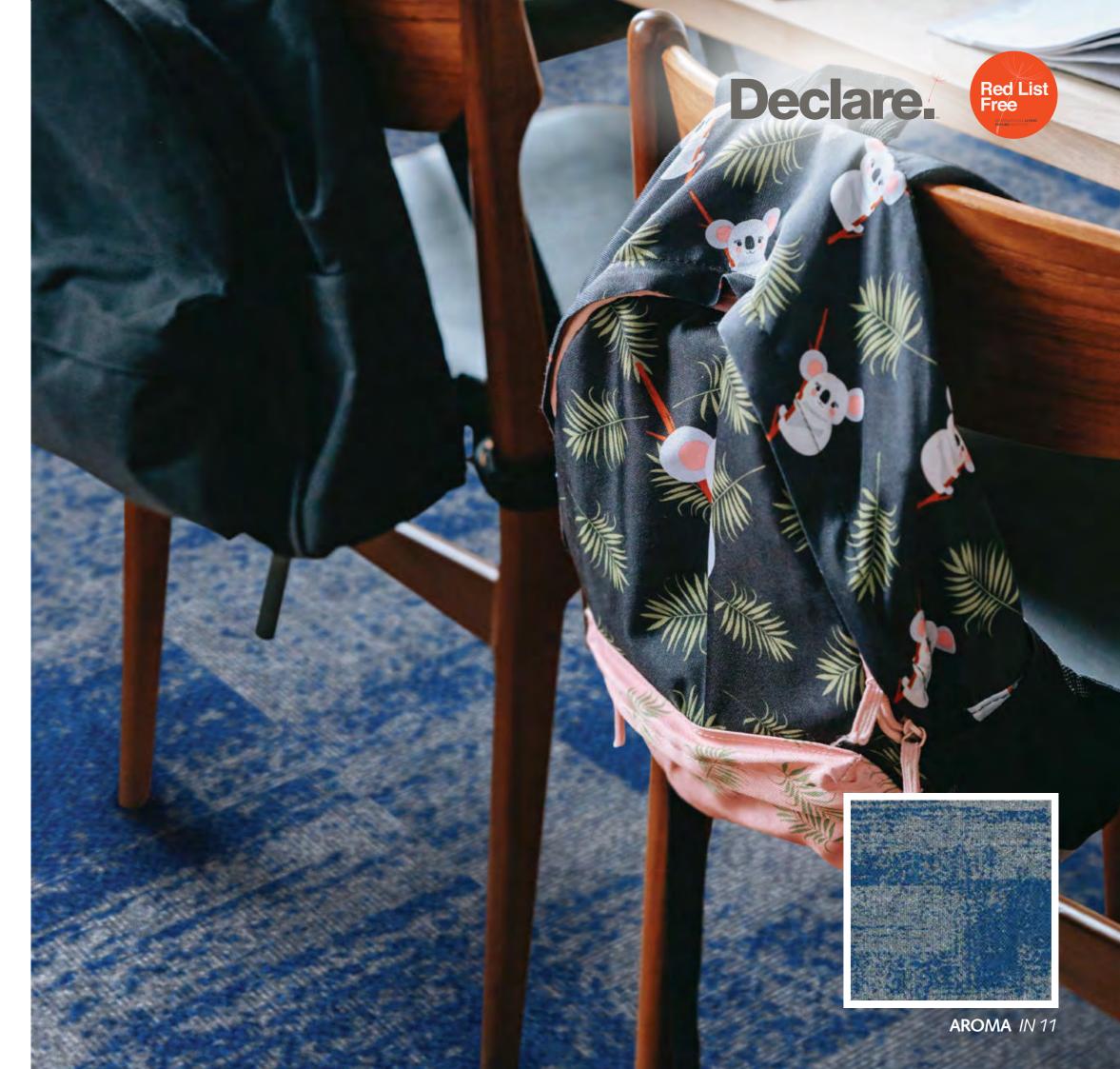
EcoSoft® has recycled almost ONE billion PET plastic bottles from polluting our planet...

#### Be a part of this mission!

EcoSoft® uses 80% post-consumer discarded PET plastic bottles, plus 5% post-industrial recycled PET. This NSF140 certified backing, achieves DECLARE label RED LIST FREE for WELL certified Green Building standards.

EcoSoft® out performs all hard and polyurethane cushion back modular tile in terms of comfort, durability, noise reduction, thermal barrier, hygiene and indoor air quality.

**Breathe Easy...** 

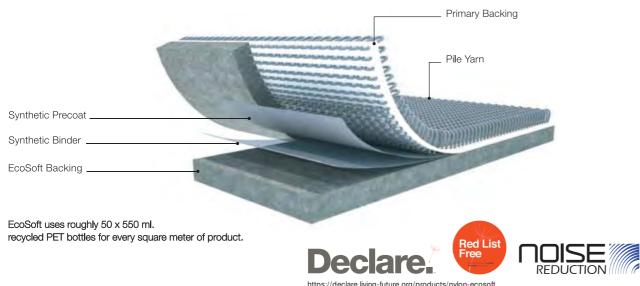


# We will RECYCLE OVER 1,000,000,000 discarded PLASTIC BOTTLES by 2025

#### **EcoSoft**

#### Sustainable Performance and Value

EcoSoft\* is made from 80% post-consumer material reengineered from millions of discarded drinking water bottles, plus 5 to 10% post-industrial recycled PET. This environmentally friendly backing not only meets all the stringent performance criteria required for modular carpet, but consistently out performs conventional PVC and bitumen hard back, as well as urethane cushion back in terms of durability, underfoot comfort, acoustical propensity and indoor air quality.



#### **EcoSoft** Outstanding Features

- > 85% recycled content backing
- > 100% recyclable
- > Declare products that are "LBC Red List Free", have been approved as compliance pathways for the International WELL Building Standard.
- > No PVC, Bitumen or Fiberglass content
- > Suitable for installation onto wet slab up to 99% RH
- > Superior Acoustical Propensity outperforms hardback by 150% to 175% per Green Star IEQ10 internal noise level requirements
- > Excellent Dimensional Stability BS EN 986 less than 0.15%
- > Cushioning reduces wear and tear, fiber crush and user fatigue
- > EcoSoft® backed modular carpet product contributes up to 6 LEED points

In view of the superior properties outlined above, modular carpet with EcoSoft\* backing is the ideal choice for Education facilities.

#### **EcoSquare**°

#### Sustainable Performance and Value

EcoSquare® is another step in Carpet Inter's ongoing Sustainability and Reclamation program, repurposing waste material into a recycled high performance modular carpet backing.



#### **EcoSquare** Outstanding Features

- > 63.5% recycled content backing
- > 100% recyclable
- > Meets Greenstar best practice guidelines
- > Free of toxic plasticisers and stabilisers
- > Excellent Dimensional Stability BS EN 986 less than 0.15%
- > EcoSquare® backed modular carpet product contributes up to 5 LEED points

#### BREATHE | INHALE

SCENT IN 08







FRAGRANCE IN 09

OXYGEN IN 02







CARBON IN 05





AIR IN13



INCENSE IN 07 ATMOSPHERE IN 06

#### BREATHE | EXHALE

VAPOUR IN 01











PARTICLE IN 03



OZONE IN 04



INSTALLATION METHOD INHALE

CARPET TILE SPECIFICATIONS

CONSTRUCTION

TUFTING GAUGE

PILE TREATMENT

TOTAL CARPET WEIGHT BACKING STRUCTURE

BACKING OPTIONS AND SIZE

PILE HEIGHT

PILE FIBER



Multi Level Texture Tufted

100% Solution Dyed Nylon

Stain and Soil Protection 50 x 50 cm., 25 x 100 cm.

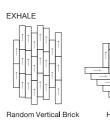
3,030 gm/sq.m. for **EcoSoft**' 4,145 gm/sq.m. for **EcoSquare**'

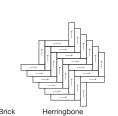
EcoSoft® Recycled Cushion Backing EcoSquare Reinforced Recycled Backing

Contact your sales consultant for information

1/12 inch

3.0 - 5.5 mm.





ASANA EX 01

EX 04

VINYASA EX 05

SITALI EX 06

NADI EX13

EX14

INHALE WITH EXHALE







Specifications are subject to normal manufacturing tolerances, and subject to change without prior notice. As in all quality carpets, colors are subject to dye lot variations.

